









Before you begin

Start your race day preparation off right by cleaning your ski, then applying a base wax to ensure good durability.

Basic Waxing Guidelines

For new and recently stone ground skis:

- 1. Apply Rex Base Oil (#492) and let it soak in. Wipe off the excess with a clean cloth after 10 minutes.
- 2. Wax with Rex Base Paraffin (#491). Apply several coats until the skis appear "oily" or shiny.
- 3. Wax several layers Rex Glider Blue (#423) or Rex LF Blue (#452) for proper adhesion of race day waxes.

For old skis:

- 1. Scrape away old wax and brush carefully with a stiff nylon brush.
- 2. Wax several layers Rex Glider Blue (#423). Scrape and brush carefully between coats until the surface appears "oily" or shiny.

For icy and coarse conditions Rex recommends a hard intermediate layer. RCF Graphite (#406) or LF Black (#459) for cold conditions, and RCF Pink (#405) for warmer, icy and coarse conditions. Correspondingly HF Yellow (#414) and HF Black (#419) can be used above 0c.

We recommend that the initial preparation of the skis take place a day or so before the race. This will allow the wax technician more time to focus on the race day preparations. Following is more detailed information on race day waxing by temperature range.

The following recommendations assume that the base preparation is already complete.















Rex waxing videos: www.youtube.com/rexskiwax



Fluorine Coatings in Racing



Rex Fluor Powders

Fluor powders provide the best durability. However, their application requires experience, accuracy in the method of applying the powder, accurate temperature of the waxing iron, and consistency in waxing conditions to assure consistent results.

REX'S FLUOR POWDERS INCLUDE:

- TK-50 (+5...0°C / 41...32°F) TK-245(+5...-5°C / 41...23°F) TK-29 (-2...-8°C / 28...18°F)
- TK-820 (-8...-20°C / 18...-4°F)











Rex Fluor Blocks

Fluor blocks are easy to apply. They are rubbed on the ski base and usually polished in with a natural or roto-cork, but can also be ironed in when extra durability is required.

REX'S FLUOR BLOCKS INCLUDE:

- TK-244 (+5...-5°C / 41...23°F)
- TK-72 (+0...-20°C / 32...-4°F)
- NAGANO (+10...-3°C / 27...5°F)







Rex Fluor Gels

Gel coatings are easy to use and reliable. A waxing iron is not required. Gels can be used alone or as a coating for another fluor product to further enhance glide. Gels are especially useful for sprint races, or races where the snow is fresh. One layer will last 10 to 15 km depending on the conditions.

REX FLUOR GELS INCLUDE:

- SAPPORO (+3...-15°C / 27...5°F, , COARSE AND GRANULATED SNOW)
- RUKA (+5...-20°C / 41...-4 °F, MAN-MADE SNOW)
- HYDREX (+10...-20°C / 50...14 °F, OLD AND NEW SNOW, COATING FOR **GRIP WAXES AND KLISTERS)**
- OSLO (-5...-15°C / 23...5°F, NEW/OLD TRANSITIONAL SNOW conditions)



SAPPORO -









Waxing Recommendations

Waxing guidelines are based on five specific factors: Temperature, humidity, and the three types of snow new/ fresh, old/corn/man-made, and icy/coarse. Snow types can be difficult to assess. New snow is generally snow that is falling or less than 48 hours old. New snow becomes old snow as the sharp snow crystals become rounded over time. Machine-made snow is almost without exception, old, or close to the old snow. Hard frost or sleet on the other hand is comparable to the new snow just as it is just starting to bind its crystalline structure, there-by becoming icy/coarse.

+5....+1°(

41...34°F

New snow

Old snow

Icy / coarse snow

GLIDE

406 RCF Graphite 415 HF Red 480 TK-244 Block Rain/sleet: 473 Nagano -Fluor Block

• GRIP

205 Klister Purple 222 Klister Yellow "OU" 470 Hydrex Gel

GLIDE

406 RCF Graphite 415 HF Red 480 TK-244 Block

GRIP

205 Klister Purple 225 Klister Brown "OV" 470 Hydrex Gel

• GLIDE

405 RCF Pink 414 HF Yellow 480 TK-244 Block

GRIP

205 Klister Purple 240 Klister Universal 225 Klister Brown "OV"

+1...-1°(

34...30°F

New snow

Old snow

Icy / coarse snow

GLIDE

406 RCF Graphite 415 HF Red 480 TK-244 Block

• GRIP

190 Base Wax 30 ProGrip Red

If the snow is humid/wet: 205 Klister Purple 240 Klister Universal 30 ProGrip Red

• GLIDE

406 RCF Graphite 415 HF Red 480 TK-244 Block

GRIP

190 Base Wax 30 ProGrip Red

GLIDE

405 RCF Pink 414 HF Yellow 480 TK-244 Block

• GRIP

205 Klister Purple 240 Klister Universal



-1...-4°C

30...25°F

WAXING RECOMMENDATIONS FOR MARATHON SKIERS

New snow

Old snow

lcy / coarse snow

• GLIDE

406 RCF Graphite 416 HF Purple 480 TK-244 Block

• GRIP

190 Base Wax 25 ProGrip Purple

GLIDE

406 RCF Graphite 416 HF Purple 483 TK-72 Block

GRIP

190 Base Wax 122 Purple Special or 120 Blue Special

• GLIDE

406 RCF Pink 416 HF Purple 483 TK-72 Block

GRIP

205 Klister Purple if needed, coat with 25 ProGrip Purple

-4...-8°C

25...18°F

New snow

Old snow

Icy / coarse snow

• GLIDE

406 RCF Graphite 413 HF Blue Graphite 483 TK-72 Block

GRIP

190 Base Wax 15 Pro Grip Blue

• GLIDE

406 RCF Graphite 417 HF Blue 483 TK-72 Block

• GRIP

190 Base Wax 120 Blue Special 115 Blue

• GLIDE

406 RCF Graphite 417 HF Blue 483 TK-72 Block

• GRIP

200 Klister Blue 205 Klister Purple if needed, coat with 15 ProGrip Blue

-8...-20°C

Old snow

Icy / coarse snow

GLIDE

406 RCF Graphite 418 HF Green 483 TK-72 Block

New snow

• GRIP

190 Base Wax 10 ProGrip Green

GLIDE

406 Graphite 418 HF Green 483 TK-72 Block

• GRIP

190 Base Wax 105 Light Green

• GLIDE

406 RCF Graphite 419 HF Molybdene 483 TK-72 Block

GRIP

200 Klister Blue If needed, coat with: 10 ProGrip Green

